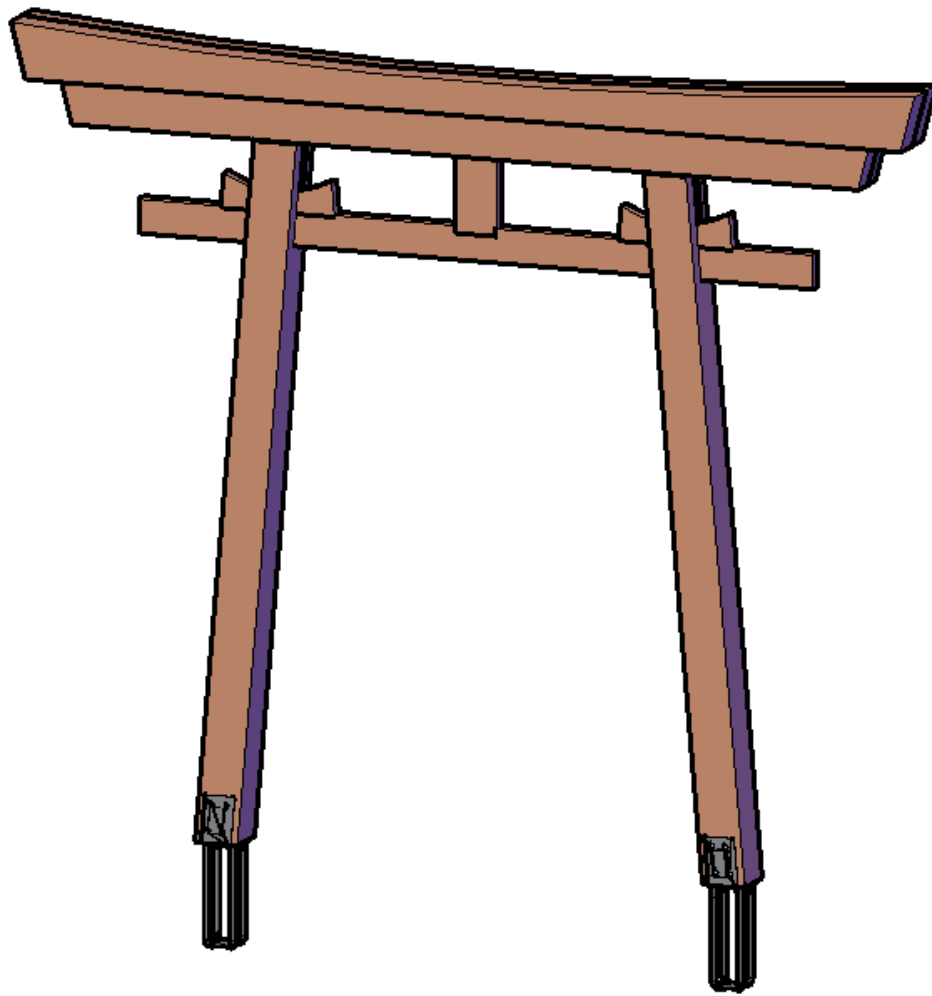


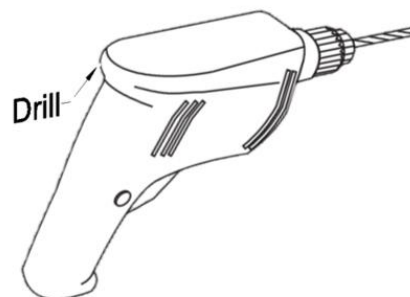
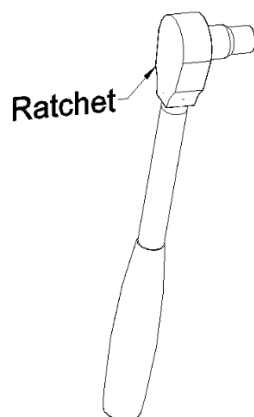
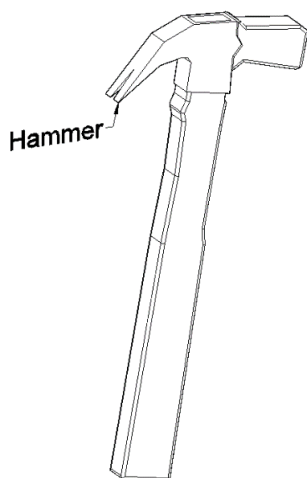


866.332.2403 (TOLL FREE) (707) 640.29.05 (Option 4) Direct Line for the Design Department; 7am – 7pm Pacific Time, Monday-Saturday

## ASSEMBLY INSTRUCTIONS FOR THE THE FOREVER REDWOOD TORII GATE

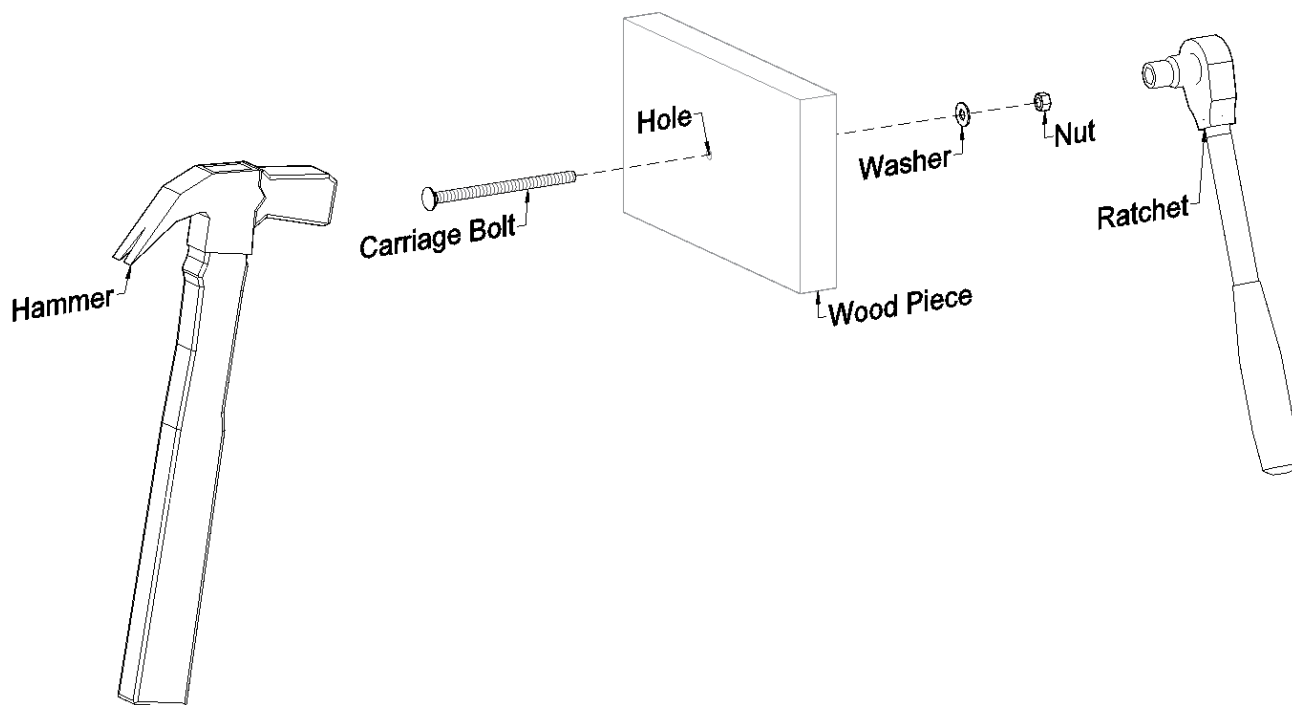


**NOTE:** Assembly is best done by two people. To assemble your product, you need a Hammer, a Ratch or a wrench and if required a Drill.



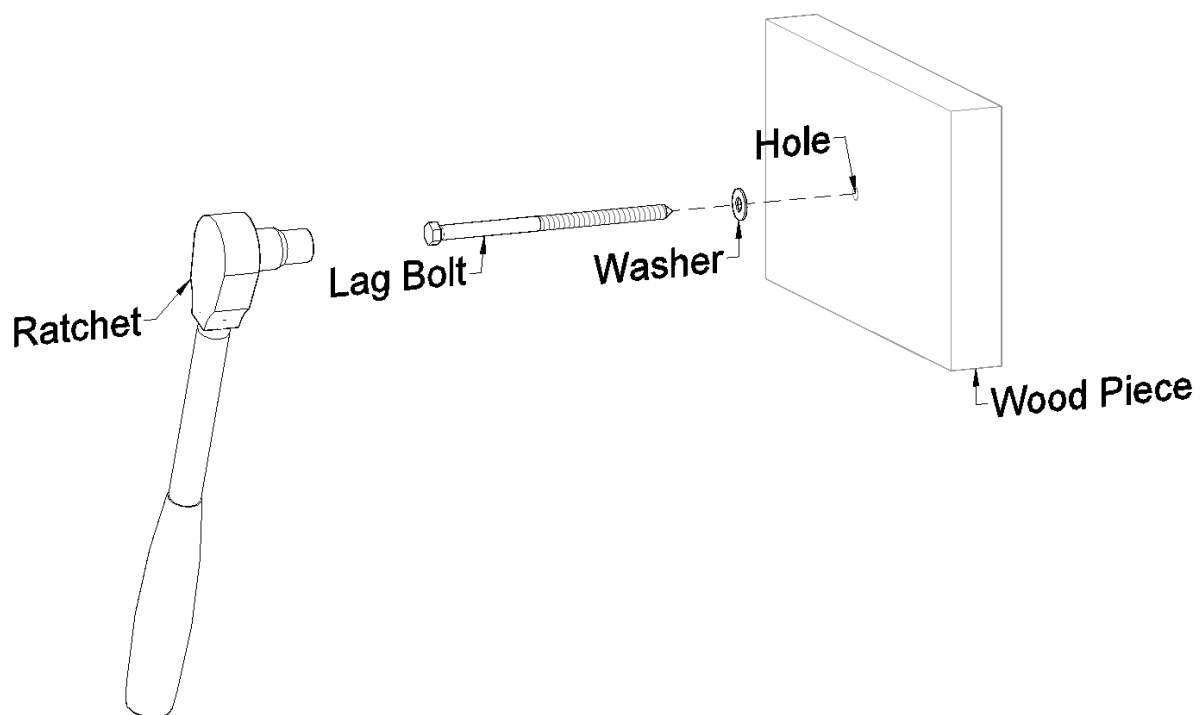
**Required Tools (Are not included in your hardware packing).**

#### **PROCESS TO INSTALL THE HARDWARE PROVIDED.**



#### **To install the bolts.**

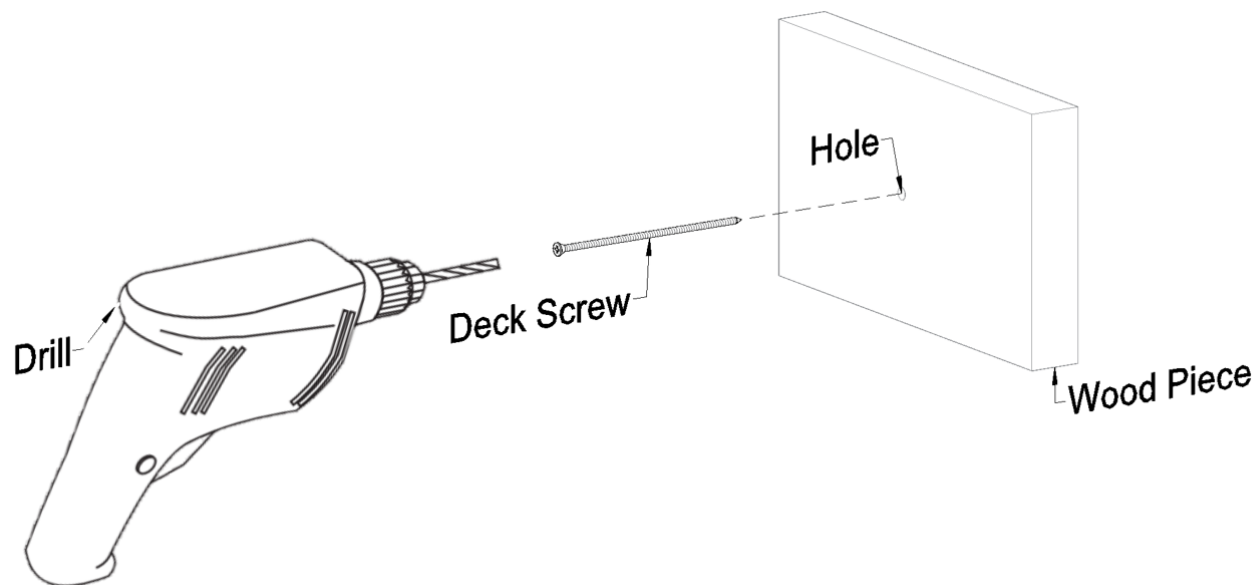
Insert the carriage bolts into the holes and lightly tap with a hammer until the square neck fit in the wood piece and the bolt head must flush with the wood piece. Finally, place the washer and the nut and carefully tighten it using a ratchet with the necessary socket or a wrench.



**To install the lag bolts.**









Place the washers in their lag bolts. After that, insert the lag bolts into the holes and carefully tighten it using a **ratchet** with the necessary **socket**.

**Use the washers only for the Wood Pieces.**










**To install the deck screws.**

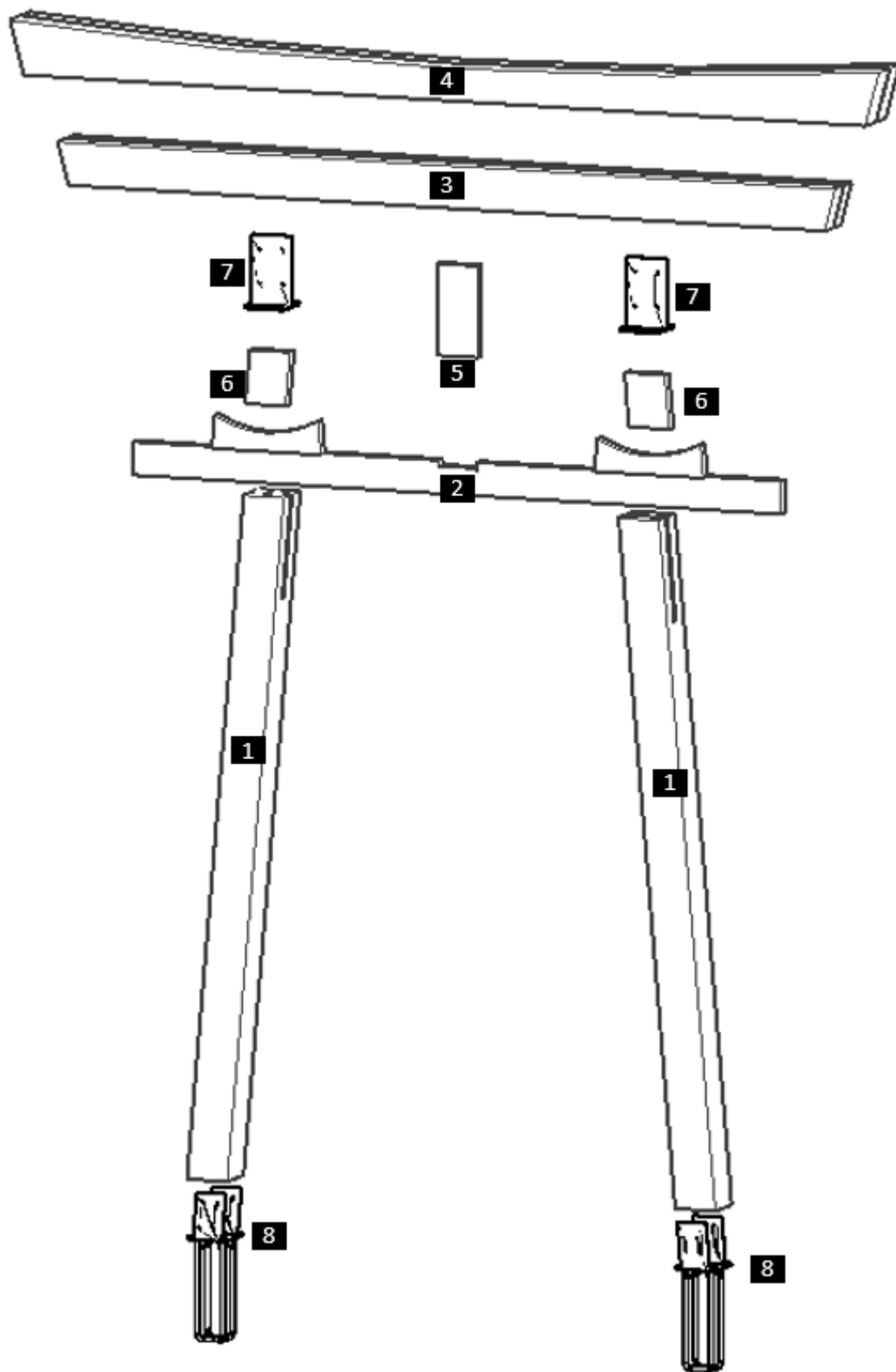
Insert the deck screws into the holes and carefully tighten it using a drill.

CONTENT OF BOXES			
Qty.	Description	Drawing	No.
2	Posts		1
1	Single Support-A		2
1	Single Support-B		3
1	Single Support-C		4
1	reinforcement of support		5
2	Fillers		6
2	Knife Metal plaque		7
2	Anchor base		8

**Note:** Part numbers in the Content of Boxes Table are for reference only. These do not match to the numbers marked on the parts sent.

HARDWARE LIST			
Qty.	Description	Drawing	No.
16	3/8" X 3" lag bolts		LB1
8	3/8" x 4" lag bolts		LB2
1	3/8" x 6" lag bolts		LB3
6	3/8" x 7 1/4" bolts		BL1
4	3/8" x 8" bolts		BL2
4	3/8" x 9 1/2" bolts		BL3
	3" deck screw		DS1

DESCRIPTION	No.
Posts	1
Single Support-A	2
Single Support-B	3
Single Support-C	4
reinforcement of support	5
fillers	6
Knife Metal plaque	7
Anchor base	8



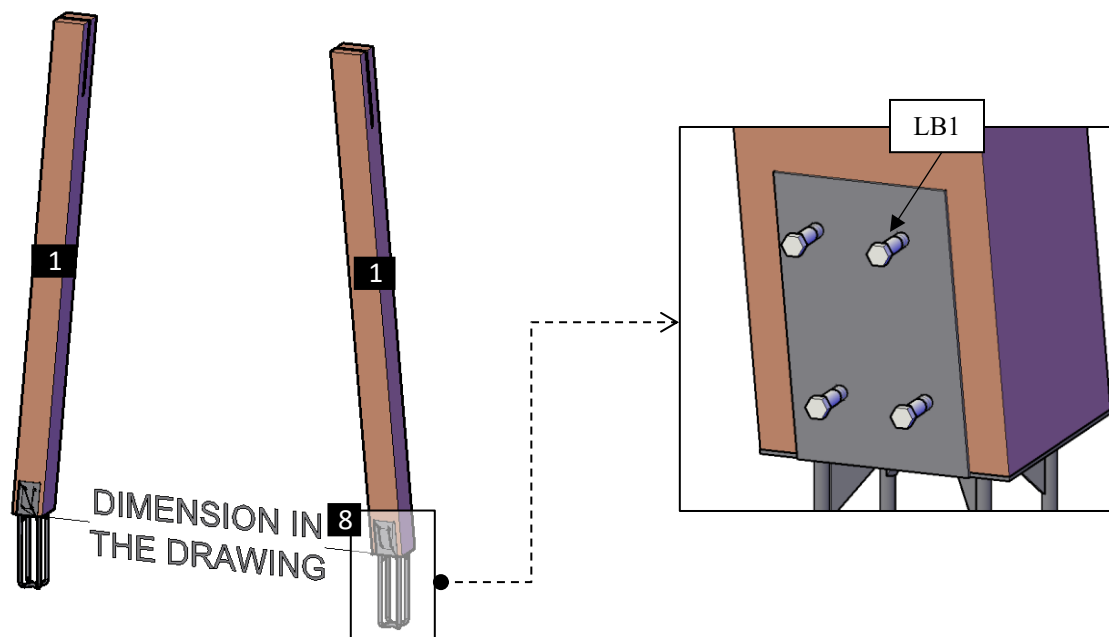
1

**Note:** Part numbers in the Drawing are for reference only. These do not match to the numbers marked on the parts sent.

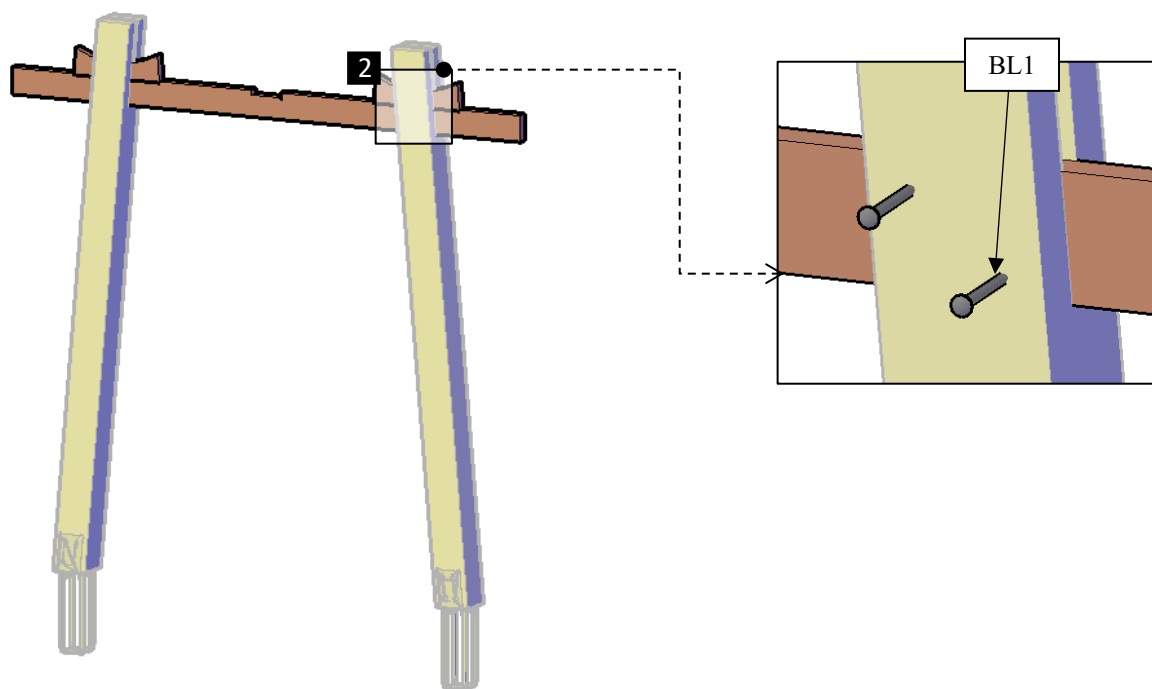
**NOTE:** In order to know where the post needs to be placed, check the numbers on them. If the post is not marked, then place the single Supports on the ground to locate the markings for each post position and clearly set your bearings. (“Don’t attach yet, only place them on the ground to begin with”).

**Note:** Before install the anchor bases make sure that the ground is level using a carpenter's level or hydro-level (water level).

**Step 1:** Install the high wind anchor bases (**8**). Please see the “How to anchor your pergola document” for all details. Set your post (**1**) in the saddle of the anchor bases. 3/8” X 3” lag bolts (**LB1**) with washer and nuts to attach each post to its respective anchor base.

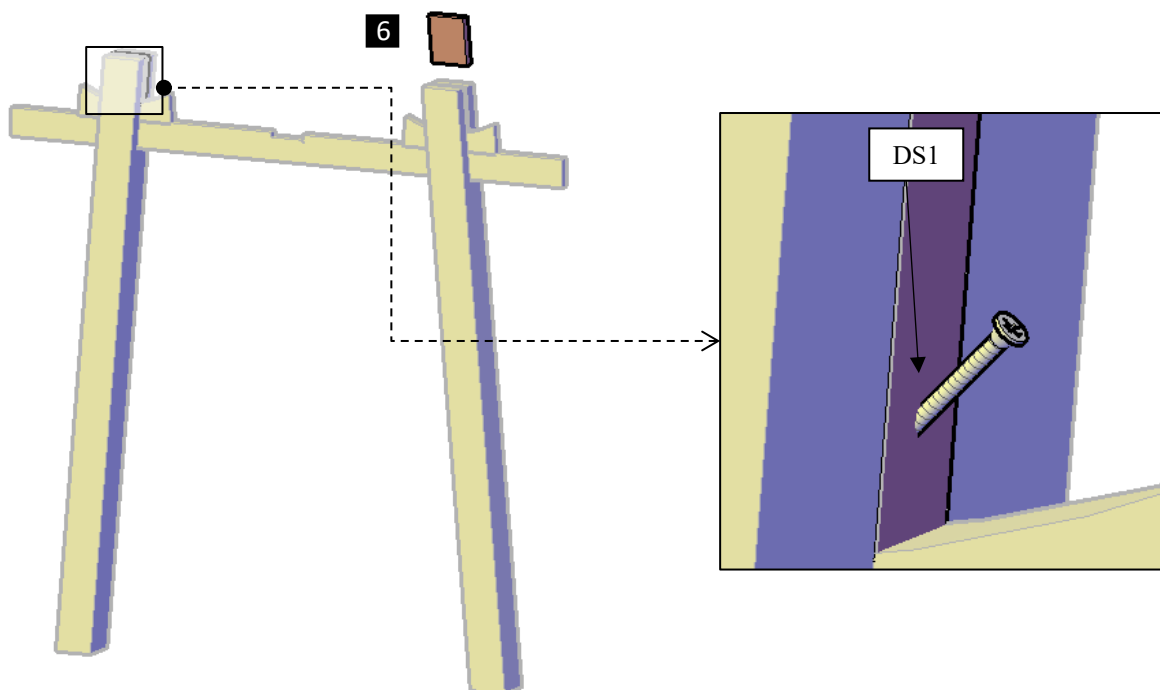


**Step 2:** Attach the single supports-A (**2**) to the posts with 3/8” x 7 1/4” bolts (**BL1**). Each part has a series of numbers that indicate where to attach the part with the corresponding number.

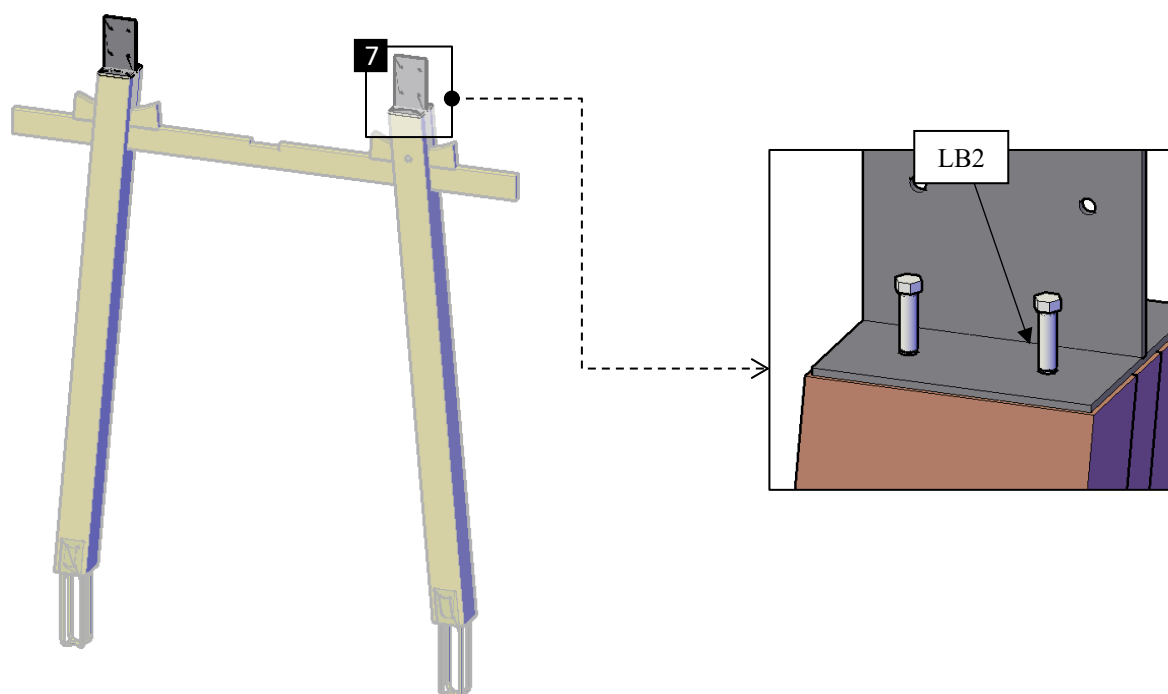




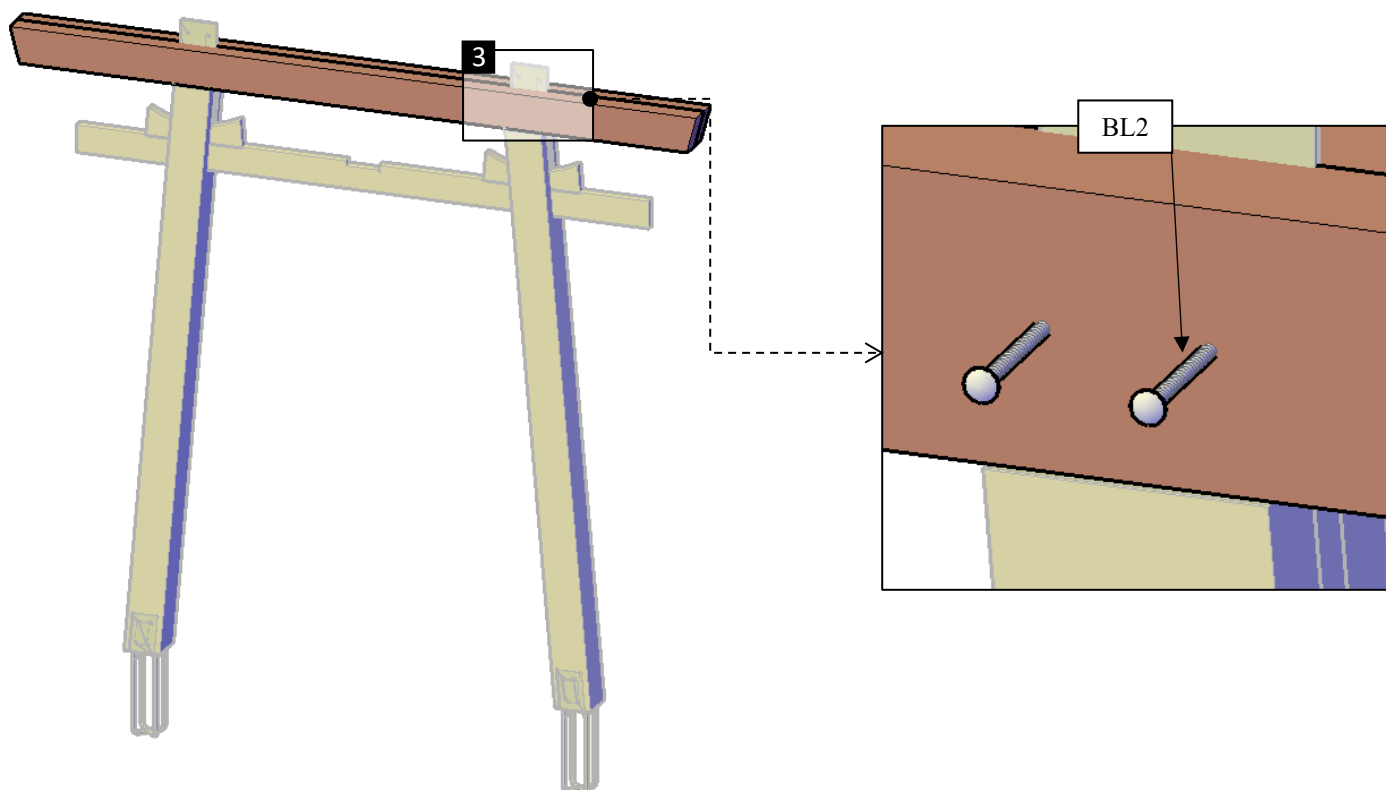
**Step 3:** Attach the molding (6) to the post with 3" deck screws (DS1). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



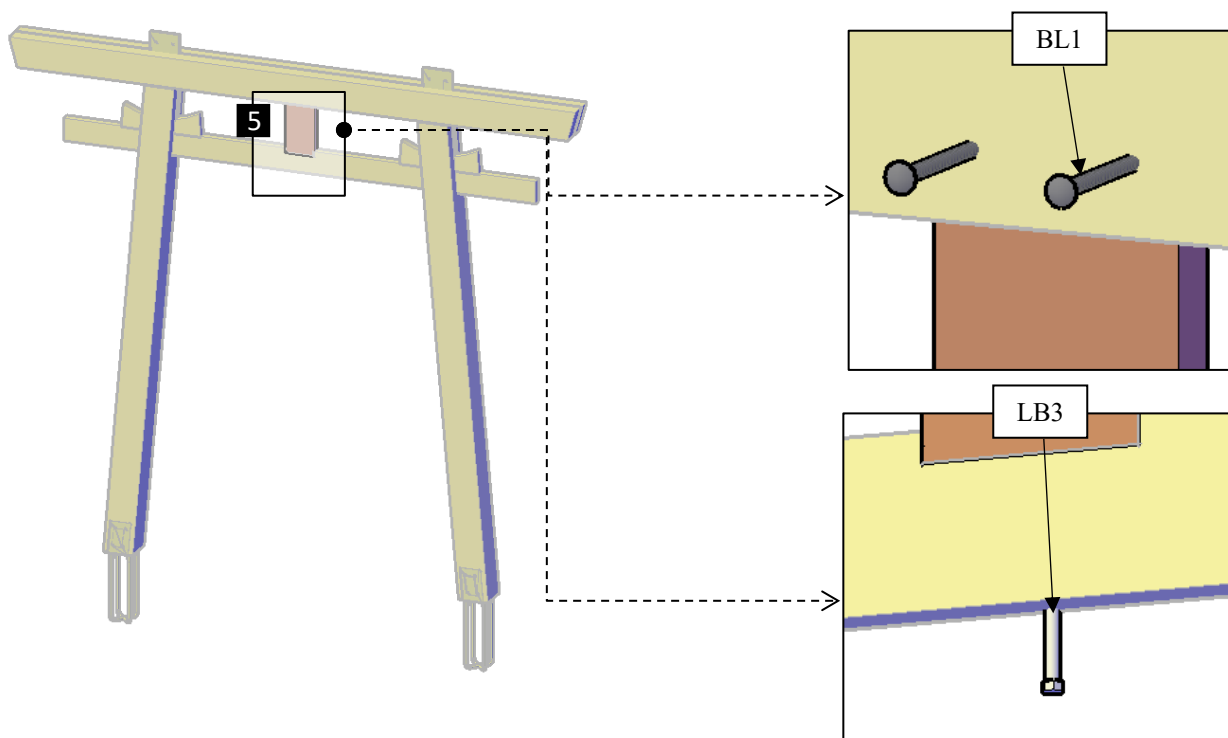
**Step 4:** Attach the metal plaque (7) to the post with 3/8" x 4" lag bolts (LB2). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



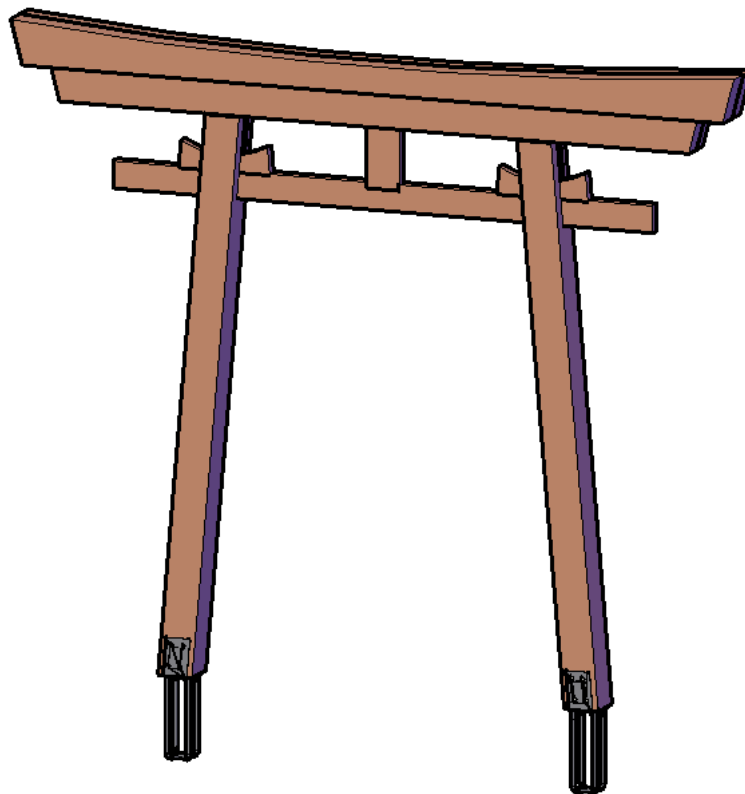
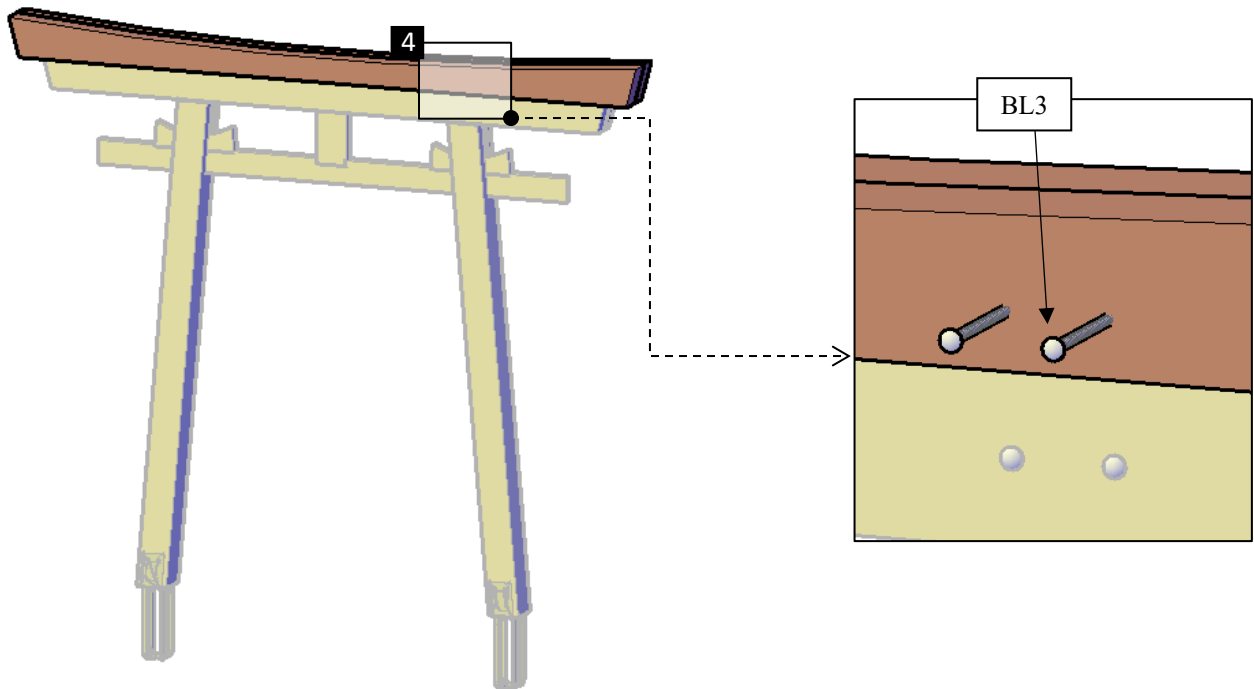
**Step 5:** Attach the simple support-B (3) to the metal plaques (8) with 3/8" x 8" bolts (BL2). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 6:** Attach the reinforcement of support (5) to the supports with 3/8" x 6" lag bolts (LB3) and 3/8" x 7 1/4" bolts (BL1). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



**Step 7:** Finally, Attach the simple support-C (4) to the metal plaques (8) with 3/8" x 9 1/2" bolts (BL3). Each part has a series of numbers that indicate where to attach the part with the corresponding number.



*This completes the arbor assembly. Hope you enjoy your set for many decades. If you ever have a problem or a question, don't hesitate to call us (866 332 2403) or email us. We are here to support you.*